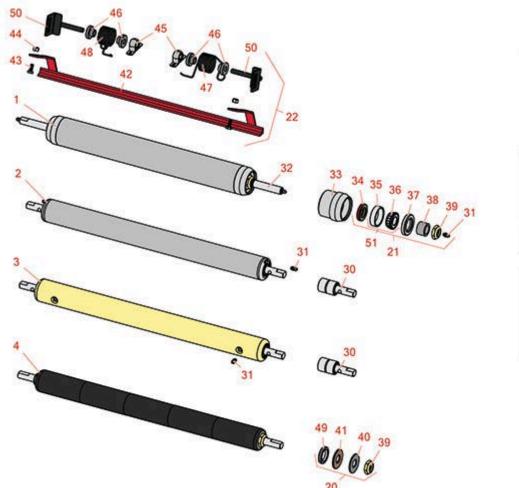


SPA Cutting Unit - Models 04450 & 04468 Rear Rollers













SPA Cutting Unit - Models 04450 & 04468 Rear Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Price Orde Each Quantit			
2&R	Rear Rollers							
1	R150692	150692	Roller - Smooth Heavy Duty Tubular Steel	1	198.15			
	Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:							
2	R21-8450	21-8450	Roller - Smooth Tubular Steel	1	118.15			
	Tech Note: Constructed with greasable "water-pump" style bearings. :							
3	R150300	150300	Roller - Smooth Solid Steel	1	201.15			
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:							
4	R150341	150341	Roller - Smooth UHMW Polyethylene	1	186.65			
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:							
	haul Kits			1	44.45			
20 R101395 Overhaul Kit - UHMW Roller 1 41.15 Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:								
21	R100136		Overhaul Kit - Roller	0	70.70			
21		Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:						
21				ls, R254-	78			
				ls, R254- 1	78 263.95			



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	R&R Part No.	OEM Part No.	Description	Qty Req	Price Order Each Quantity
30	R21-8430	21-8430	Bearing - Roller	2	29.10
31	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	0.27
32	R150693		Shaft - HD Rear Roller	1	47.60
33	R61-0380	61-0380	Roller End - Cap Solid	2	46.15
34	R253-152	253-116, 253-152	Seal - Inner Roller	2	3.55
35	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	3.20

Tech Note: Use R254-79M installation mandrel to properly install race.:

36 R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	6.05	
37 R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	4.20	
38 R150674		Sleeve - Wear 3/4 Plated	2	12.95	



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ltem R&R No Part No	OEM Part No.	Description	Qty Req	Price Order Each Quantity
39 R3296- *	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	2.15
40 R15033	3	Washer - Flat Keyed Outer	SS 2	5.15
41 R15033	4A	Washer - Thrust SAE660 Bronze	2	5.80
42 R42-48	42-4800	Bar - Scraper Rear Roller	1	42.70
43 R40010	321-3, 513315, 908002P	Bolt - Hex HD 1/4-20 x 5/8	4	0.28
44 R32152	-4 32152-4	Locknut - 1/4-20 All Metal	4	0.39
45 R256-2 3	2 56-239	Bearing	2	2.55
46 R19-95	50 19-9560	Spacer - Spring	4	3.25
47 R19-95	IO 19-9540	Spring - Torsion LH	1	8.20
48 R19-95	50 19-9550	Spring - Torsion RH	1	8.20
49 R15034	7T	Seal - Nonstick Lip	2	6.05
50 R53-92	50 53-9250	Bracket - Scraper Mount	2	8.60
51 R50053	4 1-633585	Bearing - with Cup	2	11.80