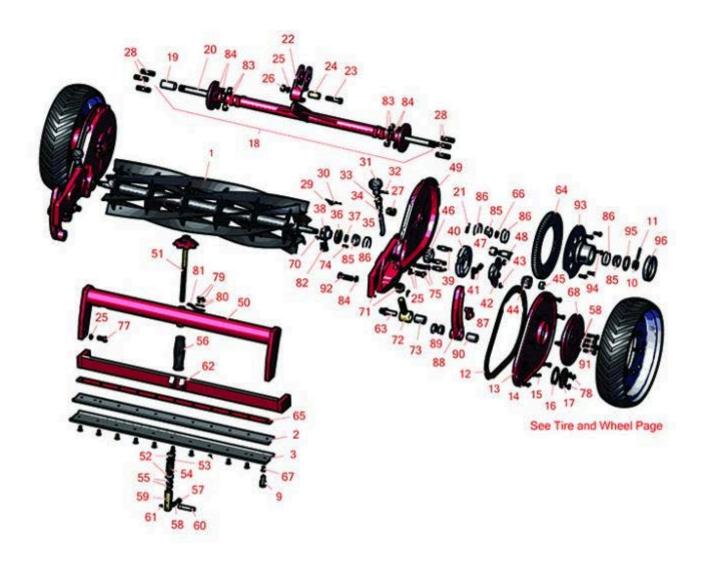




Cutting Unit Reel & Redknife















 $\cap$ tv

Cutting Unit Reel & Bedknife

| No <b>Part No.</b> | Part No. | Description | Rea  | Each Quantity |
|--------------------|----------|-------------|------|---------------|
|                    |          |             | 1100 |               |

#### R&R Reels, Lifetime Guaranteed

| 1 | R26-2500 | 23-3150,<br>26-2500,<br>5-1443,<br>Apr-09,<br>Feb-19,<br>Mar-90,<br>May-09,<br>May-39,<br>Nov-50 | Reel - 5 Blade | 1 | 332.25 |
|---|----------|--|----------------|---|--------|

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R26-2600** 26-2600 Reel - 6 Blade 1 **331.90** 

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

26-2700, Apr-29, Feb-89, 1 **R26-2700** Mar-80, Reel - 7 Blade 1 **361.30** May-09, May-29, Nov-60

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R150450** Bedknife - Single Lip 1 **49.15** 





Order

**Cutting Unit** Reel & Bedknife OEM

Part No. Description

**Price** Qty Req **Each Quantity** 

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

12-9650.

R150451 3-4782, Mar-07

Bedknife - Double Lip

66.25

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### **Overhaul Kits**

1 45.75 R150490 Anti-Seize Pivot Kit

Detail Description: Includes 2 ea: R19-9820S Pivot, R47-4430 Bushing:

R255-100 255-100 Overhaul Kit - Cutting Unit 1 5 153.05

Detail Description: Includes 20 ea.: R3252-4 Screws, R3255-7 Washers; 8 ea.: R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R237-38 O-rings, R237-54 O-rings, R253-101 Seals, R253-117 Seals, R253-122 seals, R3-5002 Gaskets, R5-3820 Seals; 1 ea: R237-58 O-ring & R5-1458 Gasket:

R13-3619 13-3619 Overhaul Kit - Cutting Unit 1 123.75

Detail Description: Includes 11 ea.: R150476 Screws; 6 ea.: R254-78 Bearings, R254-79 Bearing Cups; 2 ea.: R19-9750 Bushings, R237-21 O-rings, R237-38 O-rings, R237-54 O-rings, R253-101 Seals, R253-117 Seals, R253-122 Seals, R3-5002 Cork Gaskets, R5-3820 Seals; 1ea.:R237-58 Oring, & R5-1458 Gasket:

R11-5825 11-5825 Kit - Micro Adjusting 111.80

Detail Description: Includes 2 ea: R3220-12 Nut, R8-2570 Bearing; 1 ea: R11-5820 Handle, R12-0430 Shield, R12-1800 Adjustent, R20-0480 Pivot, R302-5 Fitting, R3210-4 Capscrew, R3253-4 Washer, R5-4373 Spring, R8-2490 Washer:

#### Service Tools

Bedknife Screw Driver Tool 0 9 **R51-0880** 51-0880 37.45





Cutting Unit Reel & Bedknife OEM

OEM Qty **Price Order**Part No. Description Req **Each Quantity** 

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

| Othe | r Parts Available |  |                                |    |        |
|------|-------------------|--|--------------------------------|----|--------|
| 10   | R5-1462           | 5-1462                                       | Nut - Castle                   | 2  | 5.15   |
| 11   | R3272-16          | 3272-16                                      | Pin - Cotter 5/32 x 1-1/4      | 2  | 0.15   |
| 12   | R3-5002           | 106-5409,<br>3-5002,<br>Mar-97               | Gasket - Cork Fits Side Case   | 2  | 8.95   |
| 13   | R47-4060          | 3-5430,<br>3-5440,<br>47-4060,<br>47-4060-01 | Cover - Gear Housing           | 2  | 33.15  |
| 14   | R3255-7           | 3255-7,<br>76-5310                           | Washer - Lock 1/4 Ext Star Z   | 20 | 0.12   |
| 15   | R3252-4           | 32140-3,<br>32140-94,<br>3252-4              | Screw - Cover                  | 20 | 0.19   |
| 15   | R32140-94         | 32140-94                                     | Bolt - 1/4-20 x 1/2 Hx HD Sems | 0  | 0.62   |
| 16   | R5-1458           | 106-5408,<br>5-1458                          | Gasket - Insp Plate            | 2  | 1.10   |
| 17   | R5-1460           | 5-1460                                       | Cover - Inspection Plate       | 2  | 2.70   |
| 18   | R5-3889           | 5-3889,<br>Mar-89,<br>May-72                 | Axle - Assy                    | 1  | 195.55 |
| 19   | R5-3137           | 5-3137                                       | Bushing - Axle                 | 2  | 7.65   |
| 20   | R5-2673           | 5-2673                                       | Shaft - Axle                   | 1  | 52.75  |
| 21   | R32121-12         | 01-153-0150,<br>32121-12                     | Pin - Roll                     | 2  | 0.70   |
| 22   | R5-1090           | 01-651-0060,<br>5-1090                       | Clamp                          | 2  | 21.65  |
|      |                   |  |                                |    |        |





Cutting Unit Reel & Bedknife

| Item <b>R&amp;R</b><br>No <b>Part</b> |              | ei & Bedknife<br>OEM<br>Part No.                | Description             | Qty<br>Req | Price Order<br>Each Quantity |
|---------------------------------------|--------------|---|-------------------------|------------|------------------------------|
| 23 <b>R32</b> 4                       | <b>1</b> -10 | 01-178-0720,<br>324-10                          | Bolt - Clamp            | 2          | 1.56                         |
| 24 <b>R5-1</b>                        | 091          | 5-1091  | Spacer - Clamp          | 2          | 4.95                         |
| 25 <b>R32</b> 5                       | 53-6         | 01-166-0710,<br>23-12-GD,<br>3253-6,<br>59-7590 | Washer - Lock 7/16 Zinc | 2          | 0.30                         |
| 26 <b>R32</b>                         | 17-8         | 01-188-0714,<br>22-14-AJD,<br>3217-8            | Nut - 7/16-20 Zinc      | 2          | 1.20                         |
| 27 <b>R28</b>                         | I-3          | 281-3,<br>30-1090,<br>58-7250                   | Plug - Pipe 1/2         | 2          | 4.15                         |
| 28 <b>R3-7</b>                        | 446          | 3-7446  | Stud - Spacer Tube      | 6          | 7.65                         |
| 29 <b>R30</b> 2                       | 2-14         | 302-14  | Fitting - Relief        | 1          | 2.70                         |
| 30 <b>R5-4</b>                        | 641          | 5-4641  | Vent - Air              | 1          | 9.80                         |
| 31 <b>R5-1</b>                        | 464          | 5-1464,<br>5-1464-03                            | Handle - Throwout       | 2          | 13.95                        |
| 32 <b>R32</b> 8                       | 33-1         | 3283-1  | Pin - Drive Lock        | 2          | 0.59                         |
| 33 <b>R3-3</b>                        | 892          | 3-3892,<br>Nov-30                               | Sleeve - Throwout       | 2          | 12.25                        |
| 34 <b>R23</b> 7                       | 7-21         | 237-21,<br>327-21                               | O-Ring                  | 2          | 0.49                         |
| 35 <b>R3-3</b>                        | 891          | 3-3891  | Finger - Throwout LH    | 1          | 16.60                        |
| 35 <b>R3-3</b>                        | 904          | 3-3904  | Finger - Throwout RH    | 1          | 16.60                        |
| 36 <b>R5-3</b>                        | 820          | 253-102,<br>253-16,<br>5-3820                   | Seal - Oil Reel         | 2          | 5.15                         |
| 37 <b>R23</b> 7                       | 7-58         | 237-58  | O-Ring                  | 1          | 0.82                         |
|                                       |              |   |                         |            |                              |





Cutting Unit Reel & Bedknife

| Item | R&R      | Reel & Beaknife<br>OEM  |                             | Qty | Price Order   |
|------|----------|---|-----------------------------|-----|---------------|
|      | Part No. | Part No.  | Description                 | Req | Each Quantity |
| 38   | R2-4219  | 2-4219  | Nut - Adjustment Reel Brg   | 1   | 46.50         |
| 39   | R3-7445  | 3-7445  | Stud                        | 6   | 6.45          |
| 40   | R3-4160  | 3-4160  | Ring - Carrier LH           | 1   | 50.50         |
| 40   | R3-4170  | 3-4170  | Ring - Carrier RH           | 1   | 50.50         |
| 41   | R3-3251  | 3-3251  | Spring                      | 4   | 2.85          |
| 42   | R3-3996  | 3-3996  | Retainer - Ratchet Ring     | 1   | 29.25         |
| 42   | R3-3997  | 3-3997  | Retainer - Ratchet Ring     | 1   | 29.25         |
| 43   | R3296-6  | 01-192-0280,<br>32118-2,<br>32127-14,<br>32127-15,<br>32146-12,<br>32146-6,<br>3296-32,<br>3296-6 | Locknut - 3/8-24 ESNA       | 6   | 1.35          |
| 44   | R5-1463  | 5-1463,<br>5-1483   | Gear - Pinion               | 2   | 29.40         |
| 45   | R3-8386  | 3-8386  | Nut - Lefthand Thread       | 2   | 3.15          |
| 46   | R12-1190 | 12-1190   | Gear - Ratchet              | 2   | 31.55         |
| 47   | R252-6   | 252-6   | Bearing - Pinion Gear       | 2   | 5.20          |
| 48   | R3-9116  | 3-9116  | Stud - Ratchet Gear RH Thrd | 1   | 11.55         |
| 48   | R3-9117  | 3-9117  | Stud - Ratchet Gear LH Thrd | 1   | 11.55         |
| 49   | R6-0859  | 6-0749,<br>6-0859   | Case - Gear LH              | 1   | 362.80        |
| 49   | R6-0869  | 6-0739,<br>6-0869   | Case - Gear RH              | 1   | 362.80        |
| 50   | R8-3970  | 8-3970  | Bar - Rear Cross            | 1   | 227.15        |
| 51   | R11-5820 | 11-5820   | Handle - Adjusting          | 1   | 35.60         |
|      |          |   |                             |     |               |





Cutting Unit Reel & Bedknife

| 53 | R8-2570<br>R8-2490 | 8-2570   | Bearing - Thrust        | 2 |        |
|----|--------------------|--|-------------------------|---|--------|
|    | R8-2490            |  |                         | _ | 4.70   |
| 54 |                    | 8-2490   | Washer                  | 1 | 3.75   |
|    | R5-4373            | 5-4373   | Spring                  | 1 | 12.70  |
| 55 | R3220-12           | 3220-12  | Nut - 1/2-20 LH Jam Hex | 2 | 0.94   |
| 56 | R12-0430           | 12-0430,<br>Aug-00   | Shield                  | 1 | 3.25   |
| 57 | R3210-4            | 3210-4   | Capscrew - Gr 5         | 1 | 0.67   |
| 58 | R3253-4            | 01-166-0110,<br>01-166-0510,<br>23-10-GD,<br>24-7170,<br>30-8520,<br>3253-4,<br>48-9350,<br>48-9360,<br>48-9570,<br>68-9420,<br>99-7577        | Washer - Lock 5/16 Zinc | 5 | 0.15   |
| 59 | R12-1800           | 12-1800,<br>Nov-40   | Adjustment              | 1 | 33.95  |
| 60 | R20-0480           | 20-0480,<br>Nov-30   | Pivot - Rod             | 1 | 7.40   |
| 61 | R302-5             | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease        | 3 | 0.30   |
| 62 | R11-5770           | 11-5770  | Backing Bar - Fwy       | 1 | 184.05 |





Cutting Unit Reel & Bedknife

|    | R&R<br>Part No. | OEM Part No.   | Description                                 | Qty<br>Req | Price Order<br>Each Quantity |
|----|-----------------|--|---|------------|------------------------------|
|    | R19-9820        | 19-9820  | Pivot - Bed Bar                             | 2          | 13.10                        |
| 63 | R19-9820S       |  | Pivot - Stainless Bed Bar                   | 2          | 22.95                        |
| 64 | R5-1457         | 5-1457   | Gear - Main                                 | 2          | 137.35                       |
| 65 | R5-6040         | 5-6040   | Spacer - Bedknife                           | 1          | 9.95                         |
| 66 | R237-54         | 237-35,<br>237-46,<br>237-54,<br>253-35,<br>353-308            | O-Ring - Small                              | 2          | 0.53                         |
| 67 | R150475         | 3-6462   | Screw - Bedknife Stainless<br>5/16-18 x 5/8 | 11         | 0.55                         |
|    | Detail Desci    | ription: Pre-Packaged in bag                                   | s of 50:                                    |            |                              |
| 67 | R150476         | 3-3816,<br>3-6462,<br>57-4910                                  | Screw - Bedknife 5/16-18 x 5/8              | 11         | 0.30                         |
| 68 | R5-1468         | 5-1468   | Hub - Wheel                                 | 2          | 62.20                        |
| 70 | R3257-3         | 3257-3   | Key - Woodruff                              | 2          | 0.68                         |
| 71 | R3000313        | 217-104  | Nut - Roller Adjusting                      | 4          | 3.95                         |
| 72 | R19-9870        | 19-9870  | Bearing - Rod End w/Bushing                 | 2          | 41.15                        |
| 73 | R19-9750        | 19-9750,<br>68-7530  | Bushing                                     | 2          | 7.40                         |
| 74 | R32121-2        | 29-58-C,<br>32121-2,<br>6650                                   | Pin - Roll 3/16 x 5/8                       | 2          | 0.19                         |
| 75 | R324-6          | 01-150-1690,<br>01-178-0712,<br>20-68-AGD,<br>3225-3,<br>324-6 | Bolt - Hex HD 7/16-14 x 1-1/2               | 4          | 0.90                         |





**Cutting Unit** Reel & Bedknife Item R&R **Price** Order OEM Qty No Part No. Part No. Description **Each Quantity** Req 01-178-0710, 20-64-AGD, 20-67-AGD, 77 **R324-5** Bolt - Hex HD 2 0.67 30-8890, 3225-2, 324-5 78 **R11-8960** 11-8960 Screw - w/Washer/Neoprene 6 0.65 79 **R329-2** 329-2 Bolt - Hex HD 1/4-28 x 1/2 2 1.55 01-166-0070, 01-166-0410, 23-9-GD, 80 **R3253-3** 24-7150, Washer - Lock 1/4 2 0.12 3253-3, 3256-1. 352-167 8-1750 1 3.85 81 **R8-1750** Arm - Spring 3273-13, Screw - 5/16-24 x 1 Skt HD Cap 2 82 **R3273-14** 0.84 3273-14 Zinc 01-188-0820, 22-15-BJD, 6 83 **R3219-5** Nut - 1/2-20 0.55 22-15-BJKD, 3219-5 01-166-0030, 01-166-0080, 01-166-0290, 84 **R3253-7** 01-166-0810, Washer - Lock 1/2 8 0.14 23-13-GD, 3253-7, 48-9380 85 **R254-9** Tapered Bearing Cone 2 254-9 36.65 01-102-0060,

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Tapered Bearing Cone

6

6.40

01-102-0130, 1-633585,

254-78,

32-7790, 32-9580, 93-4813

85 **R254-78** 





Cutting Unit Reel & Bedknife

|    | R&R<br>Part No.     | & Bedknife<br>OEM<br>Part No.   | Description                           | Qty<br>Req | Price Order<br>Each Quantity |
|----|---------------------|---|---------------------------------------|------------|------------------------------|
| 86 | R254-11             | 254-11  | Tapered Bearing Cup                   | 2          | 9.95                         |
| 86 | R254-79             | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing                         | 6          | 3.40                         |
|    | Detail Description: | Use R254-79M installati   | on mandrel to properly install race.: |            |                              |
| 87 | R6-1120             | 6-1120  | Nut - Adjusting RH                    | 1          | 8.55                         |
| 87 | R6-1130             | 6-1130  | Nut - Adjusting LH                    | 1          | 8.55                         |
| 88 | R2-2149             | 2-2149  | Bracket - Roller LH w/Bush            | 1          | 40.25                        |
| 88 | R2-2139             | 2-2139  | Bracket - Roller RH w/Bush            | 1          | 40.25                        |
|    | Detail Description: | Fits Spartan Only:  |                                       |            |                              |
| 89 | R3220-7             | 01-191-1216,<br>3220-7,<br>Mar-03   | Nut - 3/4-16 Jam Zinc                 | 4          | 2.70                         |
| 90 | R3-4010             | 3-4010  | Bushing                               | 2          | 6.65                         |
| 91 | R5-1470             | 5-1470  | Capscrew - 5/16-18 x 1-1/2            | 8          | 0.65                         |
| 92 | R325-7              | 01-150-0380,<br>01-178-0814,<br>3226-3,<br>325-7,<br>48-9490                            | Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5     | 2          | 0.88                         |
| 93 | R3-4001             | 3-4001,<br>95-1828  | Hub - Ring Gear with Rivets           | 2          | 64.85                        |
| 94 | R3262-3             | 3262-3  | Rivet - Ring Gear Hub                 | 12         | 0.51                         |
| 95 | R237-38             | 237-38,<br>7-1393   | O-Ring - Large                        | 2          | 1.65                         |





Cutting Unit Reel & <u>Bed</u>knife

|    | R&R<br>Part No. | OEM Part No.  | Description      | Qty<br>Req | Price Order<br>Each Quantity |
|----|-----------------|---|------------------|------------|------------------------------|
| 96 | R253-101        | 253-101,<br>253-13,<br>253-25,<br>253-4,<br>47-4500,<br>84-8200 | Seal - Oil Cover | 2          | 8.40                         |