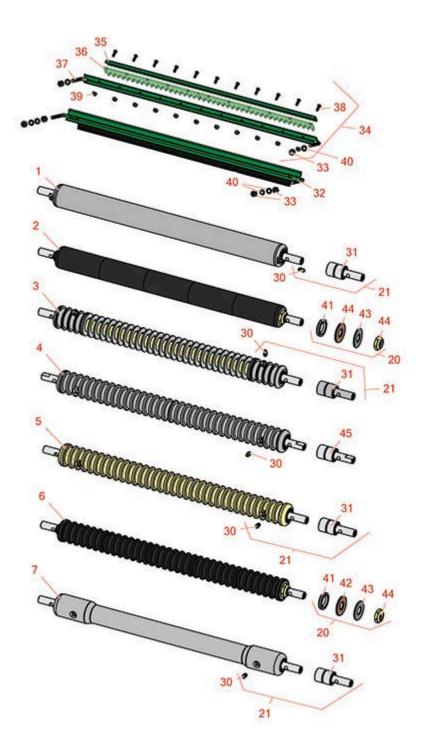


Replaces R&R Products Versa-Green 1860 Parts

4 Bolt Cutting Unit Front Rollers











ducts	1860 Parts 4 Bolt Cutting Unit Front Rollers								
-	OEM Part No	Description	Qty Rea	Price Orde Each Quantit					
			<u> </u>						
R21-6440	R11-8180, R20-8950, R23-5110, R52-3170	Roller - Smooth Tubular Steel	0	127.85					
Tech Note:	This tubular steel roller uses gi	reasable "water-pump" style bearings. :							
R150340		Roller - Smooth UHMW Polyethylene	0	186.65					
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:								
R21-6540		Roller - Grooved Repairable Steel	0	164.15					
Tech Note: Constructed with greasable "water-pump" style bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:									
R88-6790		Roller - Grooved Machined Solid Aluminum	0	182.85					
Tech Note: Machined from solid aluminum, this light weight machined grooved roller uses greasable "water-pump" style bearings.:									
		Roller - Grooved Machined	0	179.45					
R52-3200	R12-0840	Solid Steel	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
Tech Note:		Solid Steel	iter-pu	mp" style					
Tech Note:		Solid Steel	nter-pu	mp" style 191.90					
Tech Note: bearings.: R150335 Tech Note: stainless ste	Machined from solid steel, this Machined from solid UHMW, to	Solid Steel heavy weight roller uses greasable "wa Roller - Grooved UHMW Polyethylene his low maintenance roller rotates arou ings or grease. Patented groove design o	0 Ind a 1	191.90 " solid					
	R21-6440 Tech Note: T R150340 Tech Note: I steel shaft d R21-6540 Tech Note: O by unscrewn R88-6790 Tech Note: I	Front RollersR&ROEMPart No.Part No.Front RollersR11-8180, R20-8950, R23-5110, R52-3170R21-6440R11-8180, R20-8950, R23-5110, R52-3170Tech Note: This tubular steel roller uses grR150340Tech Note: Machined from solid UHMW, the steel shaft and requires no grease. UHMWR21-6540Tech Note: Constructed with greasable "we by unscrewing the ends and replacing theR88-6790Tech Note: Machined from solid aluminur	Front Rollers R&R OEM Part No. Part No. Description Front Rollers Entropy and the second	Front RollersR&R Part No.OEM Part No.Qty DescriptionQty ReqFront RollersDescriptionReqR21-6440R11-8180, R20-8950, R23-5110, R52-3170Roller - Smooth Tubular Steel0Tech Note: This tubular steel roller uses greasable "water-pump" style bearings. :0R150340Roller - Smooth UHMW Polyethylene0Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stail steel shaft and requires no grease. UHMW material prevents build-up of debris.:0R21-6540Roller - Grooved Repairable Steel0Tech Note: Constructed with greasable "water-pump" style bearings, this roller can be re by unscrewing the ends and replacing the series of washers and spacers.:0R88-6790Roller - Grooved Machined Solid Aluminum0					

	R	& R ducts	Replaces R&R P 1860 Parts 4 Bolt Cutting Unit Front Rollers	roducts Versa-Gree	en	
20 R101395 Overhaul Kit - UHMW Roller 0 41.15 Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R1503324 Rollers. Includes 10 ea.: R150334A Bronze Thrust Washers: 8150334A 21 R107-1588 Overhaul Kit - Roller 0 41.40 Tech Note: Includes 2 ea.: R302-5 Grease Fittings & R52-3180 Bearings: 0 41.40 Overhaul Kit - Roller 0 41.40 Tech Note: Includes 2 ea.: R302-5 Grease Fittings & R52-3180 Bearings: Other Parts Available R173-0, R173-0, R21-6010, R255825, R302-37, R302-37, R302-37, R302-37, R302-37, R302-37, R302-37, R302-37, R302-47, R302-57, R302-56, R31-0300, R471214, R471223, R471223, R471223, R471223, R471223, R471224, R471223, R471224, R471223, R471224, R471224, R471223, R471224, R47124, RM00004 6 0.27 30 R302-5 R2-16410 Bearing - Front Roller 2 21.20 31 R52-3180 R21-6410 Bearing - Front Roller 2 21.20 32 R33-1000G Brush Assy 1 39.95 33 83219-1 R01-158-0590, R01-188-0428, R14H860				Description	-	Price Order Each Quantity
Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Lockmuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: 21 R107-1588 Overhaul Kit - Roller 0 41.40 Tech Note: Includes 2 ea.: R302-5 Grease Fittings & R52-3180 Bearings: Other Parts Available Image: R173-0, R21-6010, R255825, R302-37, R302-47, R302-47, R302-6, R31-0300, R32-9660, R471214, R471223, R471223, R471224, R47124,	Over	haul Kits				
Pins; 2 ea:: R3296-15 Locknuts, R150347T Teffon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: 21 R107-1588 Overhaul Kit - Roller 0 41.40 Tech Note: Includes 2 ea:: R302-5 Grease Fittings & R52-3180 Bearings: Other Parts Available Other Parts Available 8 R173-0, R21-6010, R255825, R302-37, R302-57, R302-58, R302-57, R302-59, R302-57, R302-50, R471214, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD77844, RM0004 31 R52-3180 R21-6410 Bearing - Front Roller 2 21.20 32 R33-1000G Brush Assy 1 39.95 33 R3219-1 R01-158-0590, Nut - 1/4-28 4 0.13	20	R101395		Overhaul Kit - UHMW Roller	0	41.15
Tech Note: Includes 2 ea.: R302-5 Grease Fittings & R52-3180 Bearings: Other Parts Available R173-0, R173-0, R21-6010, R255825, R302-37, R302-37, R302-58, R302-56, R302-59, R302-56, R302-50, R302-56, R302-51, R302-56, R302-52, R302-56, R302-54, R471214, R471223, R471226, R471224, R10797, R107797, R107842, R107797, R107842, R10004 Bearing - Front Roller 2 21.20 32 R33-1000G Brush Assy 1 39.95 33 R3219-1 R01-158-0590, Nut - 1/4-28 4 0.13		Pins; 2 ea.:	R3296-15 Locknuts, R150347T			
Other Parts Available Other Parts Available R173-0, R21-6010, R255825, R302-37, R302-57, R302-57, R302-58, R302-58, R302-56, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, R1D7797, R1D7844, R1D7797, R1D7844, R1D7844, R10004 Fitting - Grease 6 0.27 31 R52-3180 R21-6410 Bearing - Front Roller 2 21.20 32 R33-1000G Brush Assy 1 39.95 33 R3219-1 R01-158-0590, R01-188-0428, R14H860 Nut - 1/4-28 4 0.13	21	R107-1588		Overhaul Kit - Roller	0	41.40
R173-0, R21-6010, R255825, R302-37, R302-37, R302-57, R302-58, R302-5, R302-6, R31-0300, R32-9660, R31-0300, R32-9660, R471223, R471223, R471224, R471224, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004 Fitting - Grease 6 0.27 31 R52-3180 R21-6410 Bearing - Front Roller 2 21.20 32 R33-1000G Brush Assy 1 39.95 33 R3219-1 R01-158-0590, R01-188-0428, R14H860 Nut - 1/4-28 4 0.13		Tech Note:	Includes 2 ea.: R302-5 Grease F	ittings & R52-3180 Bearings:		
R21-6010, R255825, R302-37, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471225, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7844, RM0004 31 R52-3180 R21-6410 Bearing - Front Roller 2 21.20 32 R33-1000G Brush Assy 1 39.95 33 R3219-1 R01-158-0590, Nut - 1/4-28 4 0.13	Othe	r Parts Avai	lable			
32 R33-1000G Brush Assy 1 39.95 33 R3219-1 R01-158-0590, R01-188-0428, R14H860 Nut - 1/4-28 4 0.13	30	R302-5	R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844,	Fitting - Grease	6	0.27
R01-158-0590, 33 R3219-1 R01-188-0428, Nut - 1/4-28 4 0.13 R14H860	31	R52-3180	R21-6410	Bearing - Front Roller	2	21.20
33 R3219-1 R01-188-0428, Nut - 1/4-28 4 0.13 R14H860	32	R33-1000G	i	Brush Assy	1	39.95
34 R11-0070G 1 55.35	33	R3219-1	R01-188-0428,	Nut - 1/4-28	4	0.13
	34	R11-0070G	i	Comb - Assy - Green	1	55.35



Replaces R&R Products Versa-Green 1860 Parts



4 Bolt Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Price Order Each Quantity
35	R8-2520G		Support - Comb - Green	1	9.65
36	R8-2530		Comb - Urethane	1	15.55
37	R11-0069G		Frame - Only Comb Assy- Green	1	29.60
38	R3249-3		Screw - Comb	11	0.06
39	R3296-9	R32127-17	Locknut - Comb	11	0.34
40	R3254-8	R3	Washer - Lock 1/4 Int Star Z	4	0.08
41	R150347T	R150347	Seal - Nonstick Lip	2	6.05
42	R150334A		Washer - Thrust SAE660 Bronze	2	5.80
43	R150333	R150447	Washer - Flat Keyed Outer SS	2	5.15
44	R3296-15	367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345	Locknut - 3/4-16 Nylon Jam	2	2.15
45	R52-3210		Bearing - w/Milled Flat	2	29.10