



Cutting Unit Reel & Bedknife







Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Price Order Each Quantity
R&R 2	26" Reels, Lifetim	ne Guaranteed			
1	R503274	122547, 503274	Reel - 5 Blade LH 26 in	1	285.25
	then hardened to bedknives. All R& Reels are then pr	o RC46-49 to match the ter R Reels are cylindrically gr ecision computer balance	nufactured from high carbon-bord mper of our bedknives and origina cound on bearing surfaces and the d for extended bearing and reel lif aterial and workmanship for the lif	l equipmer n relief gro e. R&R Pro	nt bund. ducts
1	R503275	122546, 503275	Reel - 5 Blade RH 26 in	1	284.85
	then hardened to bedknives. All R& Reels are then pr	o RC46-49 to match the ter R Reels are cylindrically gr ecision computer balance	nufactured from high carbon-bord mper of our bedknives and origina cound on bearing surfaces and the d for extended bearing and reel lif aterial and workmanship for the lif	l equipmer in relief gro e. R&R Pro	nt bund. ducts
1	R5002088	5002088	Reel - 7 Blade RH 26 in	1	313.75
	then hardened to bedknives. All R& Reels are then pr	o RC46-49 to match the ter R Reels are cylindrically gr ecision computer balance	nufactured from high carbon-bord mper of our bedknives and origina cound on bearing surfaces and the d for extended bearing and reel lif aterial and workmanship for the lif	l equipmer n relief gro e. R&R Pro	nt bund. ducts
1	R5002087	5002087	Reel - 7 Blade LH - 26 in	1	313.90
	then hardened to bedknives. All R& Reels are then pr	o RC46-49 to match the ter R Reels are cylindrically gr ecision computer balance	nufactured from high carbon-bord mper of our bedknives and origina round on bearing surfaces and the d for extended bearing and reel lif aterial and workmanship for the lif	l equipmer n relief gro e. R&R Pro	nt bund. ducts
1	R503276	122549, 503276	Reel - 10 Blade LH/Center 26 in	^ - 1	354.55





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Item R&R	OEM		Qty	Price	Order
No Part No.	Part No.	Description	Req	Each C	Quantity

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R503277** 122548, Reel - 10 Blade RH - 26 in 1 **354.35**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R 30" Reels, Lifetime Guaranteed

1 **R503359** Solution Solution

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R503360** 503360 Reel - 5 Blade RH 30 in 1 **323.75**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R5002090** 5002090 Reel - 7 Blade RH 30 in 1 **352.05**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:





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ltem R&R	OEM	Description	Qty	Price Order
No Part No.	Part No.		Req	Each Quantity
1 R5002089	5002089	Reel - 7 Blade LH - 30 in	1	352.05

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R503361** So3361 Reel - 10 Blade LH/Center - 1 392.25

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R503362** 503362 Reel - 10 Blade RH - 30 in 1 **392.25**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R Bedknives, Lifetime Guaranteed

2	R503550	331692, 503363,	Bedknife - 30 in (13 Hole)	1	55.25
		503550			

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R3000249	3000249, 336419,	Bedknife - 7/16 - 26 Inch	1	49.20
		554284			

Overhaul Kits & Service Tools





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Item R&R	OEM	Description	Qty	Price Order
No Part No.	Part No.		Rea	Each Quantity
5 R100132	r artino.	Overhaul Kit - Cutting Unit	1	43.85

Detail Description: Includes 2 ea.: R254-72 Bearing Cups, R254-94 Bearing Cones & R337593 Seals; 1 ea.: R364777 Gasket, R364147 Gasket & R458039 Retaining Ring:

Othe	r Parts Available				
10	R364148	364148	Spring - Reel Brg Tension	1	4.45
11	R458039	458039	Ring - Retaining	1	1.65
13	R364777	364777	Gasket - Motor End	1	2.70
14	R132312	132312	Bracket - Roller RH	1	51.15
15	R132313	132313	Bracket - Roller LH	1	51.15
16	R132028	132028	Bracket - Front H.O.C. RH	1	45.55
17	R132029	132029	Bracket - Front H.O.C. LH	1	45.55
18	R338859	338859	Plate - Backup Roller Bracket	1	11.90
19	R337593	3000983, 337593	Seal	2	7.30
20	R132680	132680	Adjusting - Assy Rear Roller	2	53.05
21	R3000313	3000313, 366833	Nut - Roller Adjusting	4	3.95
22	R131879	131879	Bracket Adj Assy - Rear Roller	2	144.15
23	R3003611	3003611	Handle - Adjusting 3/8-24 Thread	2	47.60
24	R472519	472519	Plug - Adjusting Handle	2	1.50
25	R3004189	3004189	Screw - Adjusting Reel 3/8-24 Thd	2	9.20





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	R&R Part No.	OEM Part No.	Description	Qty Req	Price Order Each Quantity
26	R3005435	3000924, 3005435	Pin - Quick Release Swivel Hous.	1	6.40
27	R364140	364140	Bushing	2	10.35
	Tech Note: Pull Frame:				
28	R445718	445718, 445801	Locknut - 5/8-18 All Metal	2	4.35
29	R366974	366974	Bearing - Rod End	2	22.85
30	R366653	366653	Spacer	2	4.05
31	R101271	445684	Nut - Bedknife	13	0.57
32	R101270	402698, 403757	Screw - Bedknife 3/8-24 x 13/16	13	0.57
33	R500596	500596	Tapered Bearing Set - Cup and Cone	2	14.65
34	R254-72	313456	Cup - Bearing	2	4.05
38	R254-94	313089	Tapered Bearing Cone	2	7.55
39	R364147	364147	Gasket - Cover	1	2.05
40	R3005156	3005156	Sleeve - Wear Hardened	2	6.60