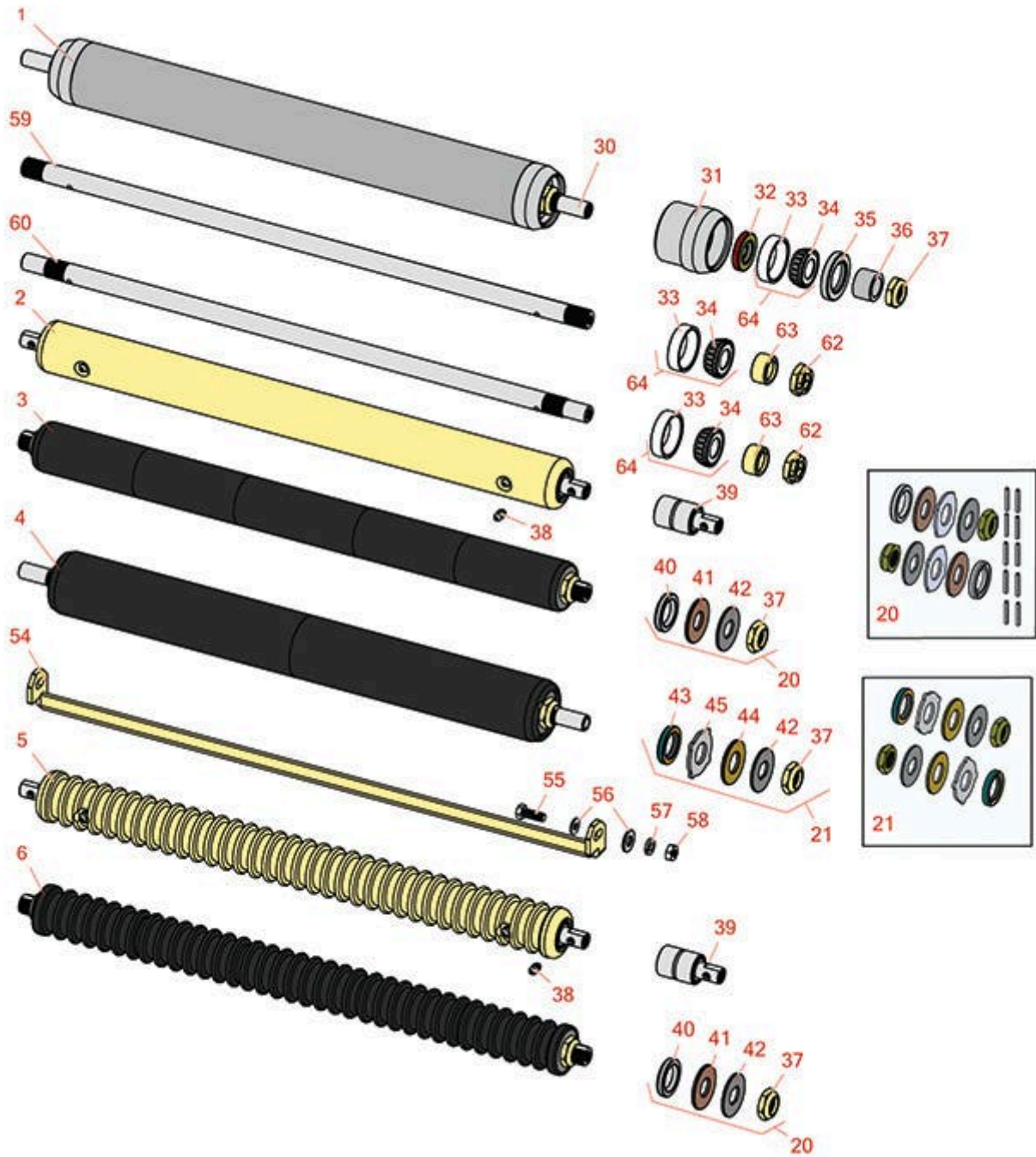




# Replaces Jacobsen LF-3407 Parts

5" Cutting Unit  
Rear Rollers



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# Replaces Jacobsen LF-3407 Parts

5" Cutting Unit

Rear Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Price Each	Order Quantity
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## R&R Rear Rollers

1	<b>R100105</b>	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	1	<b>196.55</b>	
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*Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:*

2	<b>R68597</b>	68597	Roller - Smooth Solid Steel	1	<b>194.05</b>	
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*Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

3	<b>R101335</b>		Roller - Smooth UHMW Polyethylene	1	<b>186.65</b>	
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*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

4	<b>R1013662</b>		Roller - Smooth UHMW Polyethylene	1	<b>231.55</b>	
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*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

5	<b>R101120</b>	101120, 68580	Roller - Grooved Machined Solid Steel	1	<b>196.50</b>	
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*Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

6	<b>R101337</b>		Roller - Grooved UHMW Polyethylene	1	<b>191.90</b>	
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*Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":*

## Overhaul Kits

20	<b>R101395</b>	100139, 101395	Overhaul Kit - UHMW Roller	1	<b>41.15</b>	
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# Replaces Jacobsen LF-3407 Parts

5" Cutting Unit  
Rear Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Price Each	Order Quantity
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*Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

21	<b>R101399</b>		Overhaul Kit - UHMW 2 Pc Roller	1	<b>41.15</b>	
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*Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

### Other Parts Available

30	<b>R100106</b>	100106	Shaft - Fits HD Rear Roller	1	<b>47.55</b>	
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31	<b>R61-0380</b>		Roller End - Cap Solid	2	<b>46.15</b>	
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32	<b>R253-152</b>	3001656	Seal - Inner Roller	2	<b>3.55</b>	
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33	<b>R254-79</b>	254-79, 4121175	Cup - Bearing	2	<b>3.20</b>	
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*Tech Note: Use R254-79M installation mandrel to properly install race.:*

34	<b>R254-78</b>	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	<b>6.05</b>	
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35	<b>R253-117</b>	253-117, 3004882	Seal - Outer Triple Lip	2	<b>4.20</b>	
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36	<b>R150674</b>	150674	Sleeve - Wear 3/4 Plated	2	<b>12.95</b>	
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37	<b>R3296-15</b>	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	<b>2.15</b>	
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38	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	<b>0.27</b>	
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39	<b>R101482</b>	101482	Bearing - Rear Machined Roller	2	<b>31.55</b>	
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40	<b>R150347T</b>		Seal - Nonstick Lip	2	<b>6.05</b>	
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# Replaces Jacobsen LF-3407 Parts

5" Cutting Unit

Rear Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Price Each	Order Quantity
41	<b>R150334A</b>		Washer - Thrust SAE660 Bronze	2	<b>5.80</b>	
42	<b>R150333</b>		Washer - Flat Keyed Outer SS	2	<b>5.15</b>	
43	<b>R1503470</b>		Seal - Inner Wiper	2	<b>5.85</b>	
44	<b>R1503471</b>		Washer - Thrust SAE660 Bronze	2	<b>4.20</b>	
45	<b>R1503230</b>		Washer - Thrust Outer Keyed	2	<b>6.05</b>	
54	<b>R338735</b>	338735	Scraper - Rear Roller	1	<b>30.05</b>	
55	<b>R400186</b>	400186	Bolt - Hex HD 5/16-18 x 7/8	2	<b>0.43</b>	
56	<b>R310266</b>	310266, 452004, 452006, 452008	Washer - Flat 5/16 USS	2	<b>0.23</b>	
56	<b>R453009</b>	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	2	<b>0.13</b>	
57	<b>R446136</b>	446134, 446136	Washer - Lock 5/16 Zinc	2	<b>0.14</b>	
58	<b>R443106</b>	443106	Nut - 5/16-18 Y/Zinc Plated	2	<b>0.19</b>	
59	<b>R3005318</b>	3005318	Shaft - Fits OEM 1002446	1	<b>49.85</b>	
60	<b>R3008027</b>	3008027	Shaft - Fits 1003728 Roller	1	<b>49.80</b>	
62	<b>R445798</b>	445798	Locknut - 3/4-16 Stover	2	<b>5.85</b>	
63	<b>R3005156</b>	3005156	Sleeve - Wear Hardened	2	<b>6.25</b>	
64	<b>R500534</b>	500534, R500534	Bearing - with Cup	2	<b>11.80</b>	

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