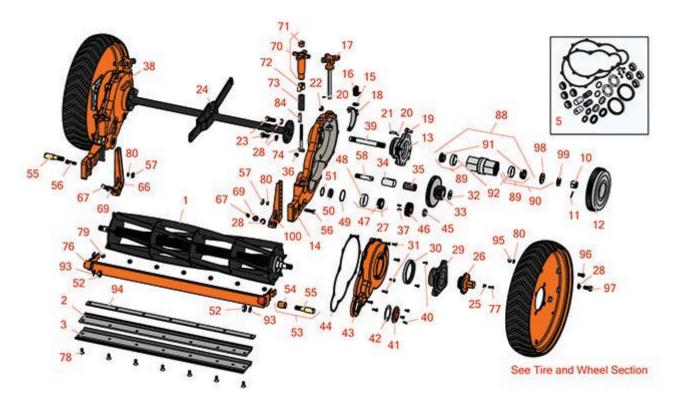




Cutting Unit Reel & Redknife







Cutting Unit Reel & Bedknife OEM

Item **R&R** OEM OEM Qty **Price Order** No **Part No.** Description Req **Each Quantity**

R&R Reels, Lifetime Guaranteed

1 **R502676** 108125, S02676 Reel - 5 Blade 1 **289.45**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R502671** 108127, Source Reel - 6 Blade 1 **302.95**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R502672** Reel - 8 Blade 1 **374.50**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R502675** 108100, S02675 Reel - 10 Blade 1 **406.55**

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

2 **R325163** 325163 Bedknife - 30" 7 Hole 1 **49.65**





Cutting Unit Reel & Bedknife OEM

OEM Qty Price Order Part No. Description Req Each Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R101251** 315834 Bedknife - Double Lip Fwy 1 **64.85**

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R101251L** Bedknife - Double Lip Low Cut 1 **58.80**

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Overhaul Kits & Service Tools

5 **R500600** Overhaul Kit - Cutting Unit 0 **149.30**

Detail Description: Includes 18 ea: R407706 Screws; 6 ea: R254-78 Bearings, R254-79 Bearing Cups; 2 ea: R302755 Cups, R311957 Rings, R315872 Seals, R315873 Seals, R315876 Gaskets, R315914 Bearings, R315928 Gaskets, R315967 Seals, R315977 Bearings; 1 ea: R315910 Spacer R315978 sleeve, R328062 Seal::

Other Parts Available

10 R445686	445686	Nut - 3/4-16 Castle	2	3.65	
11 R460028	460028	Pin - Cotter 1/8 x 1	2	0.36	
12 R203976	203976	Gear - Main Ductile Steel	2	120.55	
13 R203975	203975	Wheel - Pawl Carrier	2	105.70	
14 R154500	154500	Housing - Gear RH Fits Fairway	1	314.50	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Price Order Each Quantity
15	R315861	315861	Washer	2	0.77
16	R316765	316765	Spring - RH	1	4.80
16	R316766	316766	Spring - LH	1	4.80
17	R153215	153215	Handle - Release	2	31.95
18	R203968	203968	Fork - Release	2	32.60
19	R204871	204871	Pawl - Main Gear Ductile	8	6.80
20	R460012	460012	Pin - Cotter 3/32 x 3/4	8	0.23
21	R315867	315867	Pin - Hardened Pawl	8	2.45
22	R472205	472205	Plug - 3/8	2	1.55
23	R400406	400406	Bolt - Hex HD 1/2-13 x 1-1/4	8	1.45
24	R108096	108096	Axle - Main Fairway	1	169.30
25	R327676	327676	Tab - Locking	2	0.95
26	R204119	204119	Cap - Hub	2	26.05
27	R500711	500711	Bearing - with Cup	2	19.75
28	R446154	446152, 446154	Washer - Lock 1/2	10	0.26
29	R203984	203984	Hub - Ground Wheel	2	114.70
30	R315967	315967	Seal - Cover	2	9.20
31	R407706	407706	Screw - Housing Cover	18	0.35
32	R302295	302295	Washer	2	0.45
33	R331834	331834	Gear - Int. Ductile Steel	2	98.20
34	R315978	315978	Sleeve - Bearing	2	2.35
35	R315977	315977	Bearing - Int Gear	2	6.05



54 **R545723**

Replaces Jacobsen Fairway Parts



Cutting Unit Reel & Bedknife **Price** OEM Qty Order No Part No. Part No. Description Req **Each Quantity** 36 **R472203** 472203 Plug - 1/4 2 1.20 37 **R315877** Key - Pinion Gear 4 2.15 315877 Housing - Gear LH Fits R154499 1 314.35 38 154499 **Fairway** R545515 545515 Stud - Ground Wheel 2 16.05 39 Screw - 12-24 x 1/2 Bind HD 10 R408052 408052 0.51 40 2 Cap - Cover 41 R352635 352635 5.40 Gasket - Insp Plate 2 R315876 315876 0.51 2 43 R203986 203986 Cover - Housing 64.95 2 R315928 315928 Gasket - Cover 3.85 45 R444742 444742 Nut - 3/4-16 Gripco Centerlock 2 2.45 Tech Note: May use R3296-15 Nylock Nut alternate: 3296-15, 45 **R3296-15** Locknut - 3/4-16 Nylon Jam 2 367029, 2.30 444742 R315843 315843 Gear - Pinion 2 27.70 46 2 47 R315914 315914 Tapered Bearing Cone 13.30 R302755 302755 Cup - Bearing 2 7.40 48 1 1.10 49 R315910 315910 Spacer 315872, Seal - Reel 2 R315872 4.20 336781 Seal - Washer 2 0.46 51 R315873 315873 52 R443828 443828 Nut - 5/8-18 Hex 2 0.62 53 **R500264** 500264 Stud - with Bushing 2 23.35

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Bushing - For Backing Stud

2

6.80

545723





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Price Order Each Quantity
55	R315909	315909	Stud - Bedknife Backing	2	17.05
56	R400266	400266	Bolt - Hex HD 3/8-16 x 1-1/2	2	0.69
57	R444510	444510	Nut - 3/8-16 Sq.	2	0.39
58	R315851	315851	Stud - Intermediate	2	13.70
66	R500763	500763	Bracket - Roller LH	1	43.05
67	R412003	412003	Screw - 1/2-13 x 1-1/2 Sq HD	2	1.40
69	R443818	443818	Nut - 1/2-13 Hex Jam Zinc	2	0.37
70	R500548	500548	Handle - Adjusting	2	31.45
71	R312794	312794	Plug - Adj. Handle	2	0.32
72	R315964	315964	Spring - Friction	2	3.25
73	R315966	315966	Spring - Adjusting	2	4.40
	Detail Desc	ription: Spring overall length is 2-3	3/4":		
73	R315844	315844	Spring - Worn Reel	2	6.05
	Detail Desc	ription: Special spring used for wo	orn reels, 2-1/2" long:		
74	R315965	315965	Screw - Adjusting Fairway	2	8.30
	Detail Desc	ription: 4-1/2" overall length:			
76	R130304	130304	Backing Bar - Bed Knife	1	219.10
	Detail Desc	ription: Includes R545723:			
77	R400106	400106	Bolt - Hex HD 1/4-20 x 5/8	2	0.29
78	R101270	402698, 403757	Screw - Bedknife 3/8-24 x 13/16	7	0.57
79	R101271	445684	Nut - Bedknife	7	0.57



Replaces Jacobsen Fairway Parts *Cutting Unit*



Pro	ducts	Cutting Unit			
	R&R Part No.	Reel & Bedknife OEM Part No.	Description	Qty Req	Price Order Each Quantity
	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	12	0.08
84	R461406	461406	Pin - Roll	2	1.20
88	R500236	500236	Cylinder - Wheel	2	87.80
	Detail Desc	ription: Includes 1 R500533 &	R500534:		
89	R500534	500534, R500534	Bearing - with Cup	4	12.40
	Detail Desc	ription: Kit includes: 1 ea R254	l-78- Bearing Cone & R254-79 Bearing	Cone:	
90	R500533	500533	Bearing - w/Cup and Ring	2	14.95
91	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	6.40
92	R254-79	254-79, 4121175	Cup - Bearing	2	3.40
	Detail Desc	ription: Use R254-79M installa	tion mandrel to properly install race.:		
93	R447224	447224	Washer - Lock 5/8 Int Star Z	2	0.40
94	R101252	101252	Shim - For Double Lip Bk	1	6.40
95	R3219-3	3219-3, 443112, 443812	Nut - 3/8-24	12	0.36
96	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	12	1.50
97	R400438	400438	Bolt - Hex HD 1/2-20 x 1	8	0.83
98	R311957	311957	Ring - Nilos	2	3.55
99	R453022	453022	Washer - 3/4 SAE	2	0.43
100	R500764	500764	Bracket - Roller RH	1	43.05