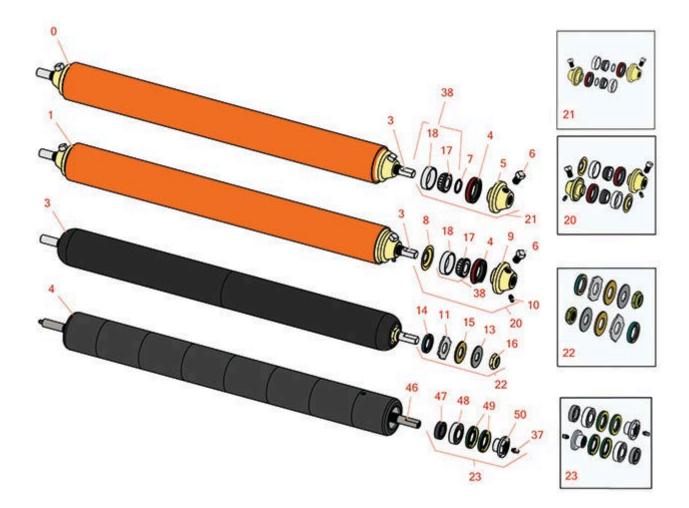


Rollers





	ducts Cutting Rollers	g Unit						
	R&R Part No.	OEM Part No.	Description	Qty Req	Price Ord Each Quanti			
	Rollers							
1	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	0	221.90			
	Detail Description: Co bearings for extended		nrough shaft, this oil filled heavy-duty ro	ller uses	s tapered			
2	R700500	700500	Roller - Smooth Tubular Steel Regreasable	0	223.60			
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:							
3	R1013902		Roller - Smooth UHMW Polyethylene	0	245.95			
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:							
4	R1013910		Roller - Fusion Smooth UHMW Polyethylene	0	265.40			
	Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:							
ver	haul Kits							
	R700505		Conversion Kit - Roller	1	133.80			
20	Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:							
20		re Head Set Screws,						
		e Head Set Screws,	Overhaul Kit - Oil Filled Roller	1	121.50			
20	Seals, R412063 Squar R100140	cludes 2 ea.: R5005						
21	Seals, R412063 Squar R100140 Detail Description: Inc	cludes 2 ea.: R5005	Overhaul Kit - Oil Filled Roller					
	Seals, R412063 Squar R100140 Detail Description: Inc O-ring, R328062 Seal, R101399 Detail Description: Fit ball bearings Include	cludes 2 ea.: R5005 . R412063 Screw: rs all R&R 2-1/2" - 3 es 2 ea.: R1503230	Overhaul Kit - Oil Filled Roller 74 Roller Collar, R500534 Bearing Cup a Overhaul Kit - UHMW 2 Pc	& Cone, 1 nat do n	R459007 43.25 ot use			

Replaces Jacobsen Fairway Parts Cutting Unit Rollers OEM Part No. Description Qty Req Price Cutting Unit Req Replaces Jacobsen Fairway Parts

Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Other Parts Available					
30 R328058	328058	Shaft - Roller	1	48.25	
31 R328062	328062	Seal - Roller	2	4.95	
32 R500574	500574	Collar - Roller	2	46.50	
33 R412063	412063	Screw - Sq. HD. Set	2	1.35	
34 R459007	459007	O-Ring - Roller	2	0.33	
35 R700502	700502	Retainer - Grease	2	2.50	
36 R700501	700501	Roller End - Regreasable	2	54.25	
37 R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	0.30	
38 R500534	500534, R500534	Bearing - with Cup	2	12.40	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

39 R1503230		Washer - Thrust Outer Keyed	1	6.40
40 R150333		Washer - Flat Keyed Outer SS	1	5.45
41 R1503470		Seal - Inner Wiper	1	6.15
42 R1503471		Washer - Thrust SAE660 Bronze	1	4.45
43 R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	2.30

R	& R ducts	Replaces Jacobsen Fairway Parts <i>Cutting Unit</i>				
	R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Price Order Each Quantity
44	R254-78		254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	6.40
45	R254-79		254-79, 4121175	Cup - Bearing	2	3.40
	Detail Desc	ription: Use I	R254-79M insi	tallation mandrel to properly install race.:		

46 R1013911	Shaft	1	48.90
47 R114-3717	Seal	2	2.50
48 R112-5290	Bearing - Stainless	2	10.85
49 R112-7494	Seal	4	5.45
50 R114-3745	Locknut - Bearing - Stainless	2	19.15